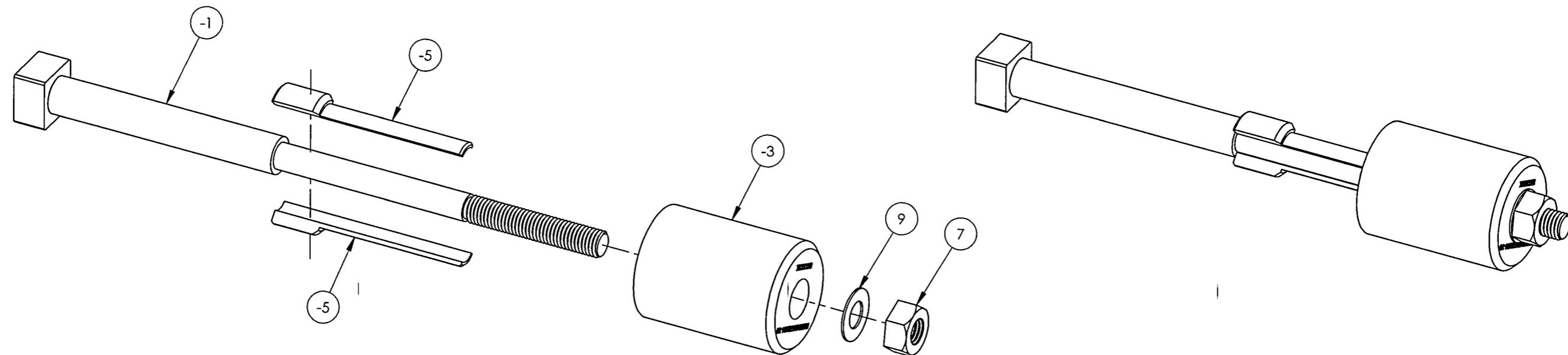
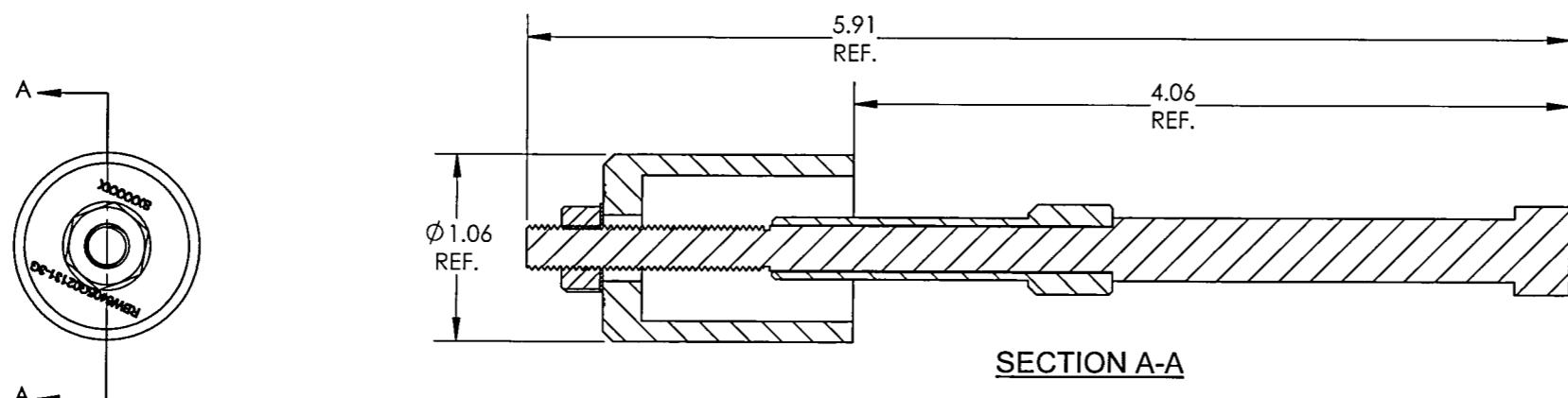


ITEM #	QTY	PART #	TITLE	PG	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-1	1	RBW6405G02131-3G-1	BOLT	2	1	CH'D TITLEBLOCK WAS RED BARN IS DART. -1 CH'D DIM WAS 4X.03 X 45° IS 4X R.34. -5 ADDED DIM (.338), CH'D DIM WAS 1.430 IS 1.45.	14-0205	10/31/2014	DJN	JAG
-3	1	RBW6405G02131-3G-3	BELL	3	2	-1 AND -5 CH'D MATERIAL CALL OUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T. -5 ADDED PART MARK FOR PAIRS NOTE.	15-0294	9/10/2015	RJC	JAG
-5	2	RBW6405G02131-3G-5	QUARTER BELL	4	3	-1 CH'D MATT'L WAS 4140 Q&T/4142 Q&T IS 4140/4142. ADDED HEAT TREAT RC 28-34. CH'D FINISH WAS CAD PLATE YELLOW QQ-P-416 TYPE II CLASS II IS ZINC PLATE ASTM B633 TYPE I SC2. -3 DELETED DIMS (.220), (2X .118). CH'D DIM WAS 1.12 IS 1.20. -5 CH'D MATT'L WAS 4140 Q&T/4142 Q&T IS 4140/4142. ADDED HEAT TREAT RC 28-34. CH'D FINISH WAS CAD PLATE YELLOW QQ-P-416 TYPE II CLASS II IS ZINC PLATE ASTM B633 TYPE I SC2. DELETED DIM 42°.	17-0161	6/23/2017	DPD	JAG
7	1	McMaster#94191A150	HEX NUT 1/4"-28 UNF GRADE 8	-	D	-1 & -5 MATERIAL 4140-4142 CHANGED FOR 4140-4142 Q&T Rc ADDED, TEMPLATE UPDATED	17-717	17.10.19	VM	WM
9	1	McMaster#95229A420	FLAT WASHER 1/4"	-						

D



B



SECTION A-A

A

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) REF AGUSTA T/N: 3G6405G02131

RBW6405G02131-3G TAIL ROTOR BLADE DAMPER ATTACHMENT BUSHING REMOVAL

DART AEROSPACE Hawkesbury, Ontario, Canada		
TITLE		
TAIL ROTOR BLADE DAMPER ATTACHMENT BUSHING REMOVAL		
DWG NO.		
RBW6405G02131-3G		
DESIGN BY:	VM 10/19/2017	XXX \pm .005 FRACTIONS \pm 1/8
DRAWN BY:	VM 10/30/2017	XX \pm .01 ANGLES \pm 5°
CHECKED:	SAC 10/30/2017	X SURFACES \pm 125
MFG. APPR:	DD 10/31/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED:	VM 11/02/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE:	10/30/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE:	NTS	WEIGHT: N/A
SHEET 1 OF 4		
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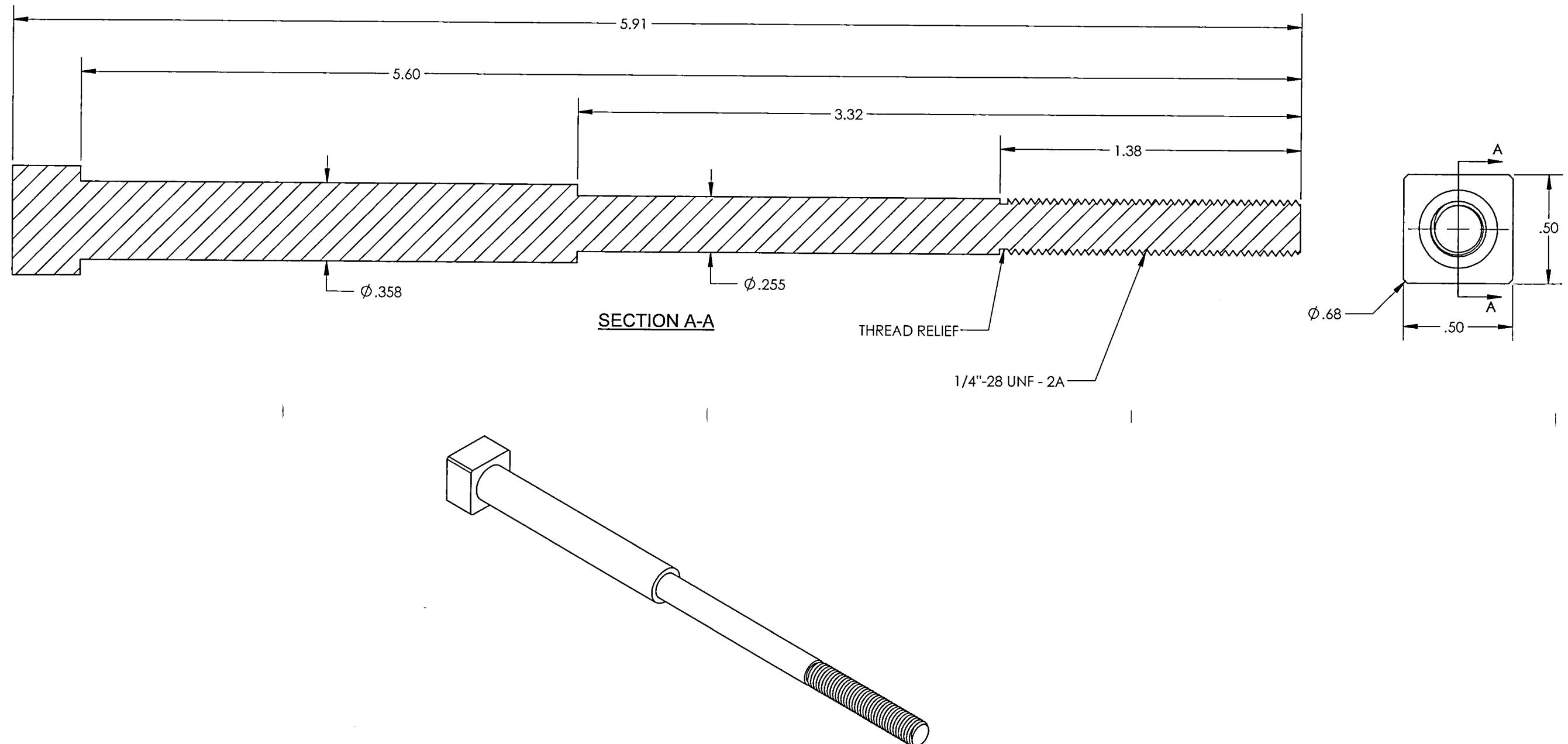
2

1

D

B

A



RW6405G02131-3G-1 BOLT

NOTES:

- 1) MATERIAL: AISI 4140/4142 Q & T
- 2) HEAT TREAT: 28-34 Rc
- 3) FINISH: ZINC PLATE
- 4) SPEC: ASTM B633 TYPE I, SC 2
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

 DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE			
BOLT			
DWG NO.	RBW6405G02131-3G-1	REV D	
DESIGN BY:	VM 10/19/2017	XXX \pm .005 FRACTIONS \pm 1/8	
DRAWN BY:	VM 10/30/2017	XX \pm .01 ANGLES \pm 5°	
CHECKED:	SAC 10/30/2017	X \pm .1 SURFACES = 125	
MFG. APPR:	DD 10/31/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM WM 11/02/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/30/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.132 LBS
			SHEET 2 OF 4
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